

# PM-04

Primer

**DAEHEUNG CHEMICAL**

**PM-04 is water-born synthetic rubber base adhesive, which is excellent in workability and not to include organic solvent so not concerned about toxicities. This adhesive is use for as a water-born primer when pressure-sensitive adhesive PVC film.**

## 1. Uses

- When PVC film (interior film) bonding, as a primer.

## 2. Characteristics

- Excellent in initial bonding strength.
- Not flammable.
- Not addictive for organic solvents.
- Depositing a porous material, even for excellent adhesion performance.

## 3. Physical properties

Properties	Value
Main component	Synthetic rubber latex
Color	Light gray viscous liquid
Solid contents	60±2 % (at 105±5℃ x 3hr)
Viscosity	6,000~7,000 cps (at 25℃, Brookfield #2, 20rpm)
Open time	5~10 min (at 20℃)
Dilution material	Water
Shelf life	9 months in unbroken package under dry and cool condition

## 4. How to use

- Remover all dirt, grease, water and rust from the surface before applying.
- Please adhesive after drying is applied to the substrate to bond the PVC during FILM adhesive film.  
(MDF, Iron plate, etc.)

## 5. Caution

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- Avoid direct rays of the sun and keep in cool and dry place.
- Store at room temperature.
- Keep out of reach of children.
- Close the cap tightly after using it.
- Don't use except for the original purpose.

## 6. Packaging

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- 1kg, 3kg PE

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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