# **MSR 3511**

RTV MS sealant



MSR 3511 is a modified silicone sealant of the one component. It has good adhesion on the most of substrate (Plastic, metal) without primer. Water-based paint coating property is excellent. It is used for concrete, brick, masonry, pre-cast panels, stone cladding, windows, door.

# 1. Uses

- Metal, stone and plastic sealing
- Where a water-based paint is needed

# 2. Characteristics

- Non-solvent type
- Excellent UV resistance
- High modulus & Fast cure

# 3. Physical properties

| Properties              | Value   |
|-------------------------|---|
| Main component          | Modified Silicone polymer(SPUR)                                 |
| Curing system           | Moisture curing   |
| Curing type             | Alcohol   |
| Appearance              | Soft paste  |
| Color                   | White, Black, Gray(order made color)                            |
| Specific gravity        | 1.60~1.65   |
| Skin over time          | Max. 10min(23℃, 50% RH)   |
| Full curing time        | 72hr(3mm / 23℃, 50% RH)   |
| Hardness                | 35~45 (shore A)   |
| Tensile strength        | Min. 1.0 N/mm <sup>2</sup> (ASTM D412)                          |
| Elongation              | Min. 300%(ASTM D412)  |
| Temperature resistance  | -30~80℃   |
| Application Temperature | 5~40℃   |
| Shelf life              | 1 year in unbroken package under dry and cool condition(5~25°C) |

#### 4. How to use

## Joint

Check the joint that is considered the seal and repair of the construction materials that draw the plan.

## Clean and dry

Clean and remove oil, dust, impurities on surface..

#### Masking tape

Use masking tape to protect adjacent surfaces.

#### Back-Up material installation

Back-up material is the polyethylene foam or polyurethane foam .

#### Primer

Primer can be used only when it is necessary. It can also be used to increase, its supplementary of adhesive strength if a sealant can't get an adhesive strength.

#### Sealant caulking

Apply positive pressure adequate to properly fill and seal the joint width.

#### Tooling

Shave the surface of the sealant in same angel by the rubber knife or scoop.

#### Masking tape & Sealant cleaning

When the tooling is over, just remove the masking tape.

Excess sealant should be cleaned from glass, metal, plastic surfaces while still uncured.

If it is cured, please use the knife.

# 5. Caution

- The cartridge should not be exposed to direct sunlight & shall be kept in a cool and dry place.
- Use with adequate ventilation and avoid prolonged breathing of vapors.
- Prolonged or repeated skin contact might cause irritation.
- In the event of eye contact wash thoroughly with water and consult a physician immediately.
- Don't use except for the original purpose.
- Don't use to mix with hot-melt.
- Don't use double-layer glass, fishbowl, professional SPEC.

# 6. Packaging

300 Cartridge

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

#### DAEHEUNG CHEMICAL CO., LTD.

430-8 Mogokdong, Pyongtaeksi, Gyeonggido, Korea

**Telephone** +82-2-554-8211, +82-31-663-5251

Facsimile +82-2-554-8215, +82-31-664-3361

Website www.dhcbond.com

