

HD-T(L)

For ABS Door

**DAEHEUNG CHEMICAL**

HD-T(L) is a urethane base adhesive, which is excellent bonding strength. It is good spray and roll coating type for one part moisture curing adhesive.

1. Uses

- PVC, ABS and Various plastic.
- Wood and Iron plate.
- Metal and PVC form.

2. Characteristics

- Excellent in initial bonding strength and final bonding strength.
- Excellent in cold resistance and water resistance.
- Good spray characteristic.

3. Physical properties

Properties	HD-T(L)	Reference
Main component	Poly urethane	
Color	Dark brown	
Solid contents	81±1 %	at 105±5℃ x 3hr
Viscosity	500±100 cps	at 20℃, BF #2, 50rpm
Specific gravity	1.1±0.05 g/cm ³	at 20℃
Pot life	1 hr	at 20℃
Curing time	24 hr	at 20℃
Shelf life	3months in unbroken package under dry and cool condition	

4. How to use

- Remove all dirt, grease, water and rust from the bonding surface before applying
- Coating it both surface and joint and press then tightly
 - Applied amount : 100~200 g/m²
 - OPEN TIME : 20~30 min
 - Compression pressure : Over 3~5 kgf/cm²
 - Press time : 3~6 hours
 - Curing time : Over 24 hours

- Working conditions standard : Room temperature(15~25℃), Humidity(40~60%)

- After adhesive curing and proceed to the machining process.
 - ※ It is difference for kind of material, kind of machine and work situation.

5. Caution

- Avoid direct rays of the sun and keep in cool and dry place.
- Keep it away from the fire.
- Use the adhesive within pot-life.
- Close the cap tightly after using it.
- Ventilation the room well because of containing solvent.
- Don't use except for the original purpose.

6. Packaging

- 18kg Tin C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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