

D-5250NF

Chloroprene Rubber Adhesive

**DAEHEUNG CHEMICAL**

D-5250NF is a synthetic rubber base adhesive, which is excellent in nonflammable.

This adhesive is used to bond nonflammable material, insulation board, fibrous glass, floor covering of train etc.

1. Uses

- For bonding nonflammable construction
- For bonding fibrous glass and insulation board.
- For nonflammable material, etc.

2. Characteristics

- Fire and flame retardant effect is excellent.(After curing)
- Excellent in initial bond strength and final bond strength.
- Excellent in workability.

3. Physical properties

Properties	Value
Main component	Chloroprene rubber
Color	Light yellow & viscous liquid
Solid contents	22±2 % (at 105±5°C x 3hr)
Open time	5~20 min (at 20°C)
Viscosity	6,500±100 cps (at 20°C, RION VT-04 #1)
Shelf life	9months in unbroken package under dry and cool condition

4. How to use

- Remove all dirt, grease, water and rust from the bonding surface before applying
- Coating it both surfaces and dry 5~20 min, and joint and press then tightly
 - Applying amount: 120 ~ 200 g/m²
 - Applying tools: Brush, Hera, Spatula, Roll etc.
 - Press pressure: 5 ~ 10 kg/cm²
 - Press time: 2 ~ 5 sec

5. Caution

- Avoid direct rays of the sun and keep in cool and dry place.
- Keep out of reach of children.
- Keep it away from the fire.
- Ventilation the room well because of containing solvent.
- Don't use except for the original purpose.

6. Packaging

- 15kg C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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