

D-9800HD

Chloroprene Rubber Adhesive

**DAEHEUNG CHEMICAL**

D-9800HD is a synthetic rubber base adhesive, suitable for interior and exterior insulation works construction of buildings and exhibits excellent adhesion to porous materials like metals.

1. Uses

- General Industrial universal.
- For bonding rubber, glass, fiber, insulation, plastic, metal, non-flammable materials etc.

2. Characteristics

- Fire and flame retardant effect is excellent.
- Excellent in initial bond strength and final bond strength.
- Excellent in workability.
- Depositing a porous material, even for excellent adhesion performance.

3. Physical properties

Properties	Value
Main component	Chloroprene rubber
Color	White & viscous liquid
Solvents	Toluene & mixed solvents
Solid contents	22±1 % (at 105±5℃ x 3hr)
Open time	5~20 min (at 20℃)
Viscosity	5,000±100 cps (at 20℃, RION VT-04 #1)
Shelf life	9 months in unbroken package under dry and cool condition

4. How to use

- Remove all dirt, grease, water and rust from the bonding surface before applying
- Apply it both surface and dry 5~20 min, and joint and press then tightly
 - Applying amount: 120~200 g/m²
 - Work tools: Brush, Hera, Spatula, Roll etc.
 - Press pressure: 5~10 kg/cm²

5. Caution

- Avoid direct rays of the sun and keep in cool and dry place.
- Keep out of reach of children.
- Keep it away from the fire.
- Ventilation the room well because of containing solvent.
- Don't use except for the original purpose.

6. Packaging

- 15kg C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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