

D-3371

PVC adhesive

**DAEHEUNG CHEMICAL**

D-3371 is a vinyl chloride copolymer base adhesive, which is excellent in initial bonding strength. This adhesive is used to bond the soft PVC, PVC board, PVC pipe and plastics etc.

1. Uses

- Bonding for rigid and soft PVC, PVC board.
- Bonding for PVC pipe and plastic materials, etc.

2. Characteristics

- Excellent in initial bonding strength.
- Quick drying speed and fast set.
- Excellent in water and alkali resistance.
- Good workability.

3. Physical properties

Properties	Value
Main component	Vinyl chloride copolymer
Color	Clear & viscous liquid
Solid contents	16±1 % (at 105±5°C x 3hr)
Viscosity	58~60 cps (at 20°C, RION VT-04)
Solvents	MEK & Toluene solvents
Open time	2~5 min (at 20°C)
Shelf life	9months in unbroken pack ge under dry and cool condition

4. How to use

- Remover all dirt, grease, water and rust from the surface before applying.
- Coat adequate amount of adhesive, and joint them.
- Press with hand, roller or other mechanical system.
 - Applying amount: 120~200 g/m²
 - Work tools: Brush, Hera, Spatula, Roll etc.
 - Press pressure: 5~10 kg/cm²
 - Curing time: Above 24 hr

5. Caution

- Avoid direct rays of the sun and keep in cool and dry place.
- Keep out of reach of children.
- Keep it away from the fire.
- Ventilation the room well because of containing solvent.
- Close the cap tightly after using it
- Don't use except for the original purpose.

6. Packaging

- 15kg C/N

Please contact us for further information or see Material Safety Data Sheet (MSDS) for this product.

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